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2024 V1.2 PROGRESSIVE LUBRICATION SYSTEM

### **COMPANY PROFILES**

Yantai CISO Lubrication Technology Co., Ltd. is a high-tech enterprise specializing in R&D, production and sales of centralized lubrication systems and hydraulic equipment. The centralized lubrication systems produced by our company have the characteristics of high stability, strong reliability, good sealing, and high output pressure. The products and services currently have covered petrochemical, wind power generation, construction machinery, agricultural machinery, rail transit, medicine and other industries, and it is a leading solution provider in the industry.

NEELE

The company adheres to the concept of "integrity-based, quality first, and continuous innovation" to provide customers with A+ ideal solutions to meet the different needs of customers. Through years of research and development and production practice, from product design to accessories selection, product assembly, finished product testing and sales services, to ensure product quality.





#### CISOLUBE CATALOG

2024

www.cisolube.com

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#### **Progressive lubrication system description**

#### 1. Construction and design:

The progressive lubrication system comprises a feed pump and progressive distributors, whereby, the distributor is equip ped with a circulation control. In addition there are the necessary pipelines, threaded pipe fittings and fastening compone nts. Pressure indicator in the inlet of the respective progressive distributor, are additionally helpful for function control. The design of the system depends on the number of lubrication points to be connected and the grease dose requirements. If a distributor cannot meet all the lubrication points, then a distributor must be designed to act as a primary distributor, a nd the primary distributor is connected to the secondary distributor, and the whole system can have up to three levels of d istributors.

The lubrication pump should be assembled on an easily accessible position of the machine, so that uncomplicated refilli ng of the container is possible. The progressive distributor should be assembled as close to the lubrication points as possible.

The line system must be designed such that it can take maximum pump pressure. Preferably steel pipes are laid. If mobil e lubrication points are to be lubricated, high pressure hoses of appropriate dimension must be used. The length of the hi gh pressure hoses should be kept as short as possible, as these expand under pressure and can intake appropriate lubricant quantity. Timely secure feeding of the lubricant is thus no longer guaranteed. Shortening the use of high pressure hoses can also avoid the negative reaction of rapid high pressure to the lubricant.

#### 2. Mode of action:

The lubricant is pumped into the main line by actuating the pump and fed to the connected progres-sive distributor. The l ubricant is distributed over the number of outlets of the distributor and then delivered to the lubrication points or fed to a nother downstream progressive distributor, divided there and dispensed to the connected lubrication points. Dosing is do ne as per the selection of the dosing elements with different flow rates. A circulation control detects every circulation of t he system. If a progressive distributor cannot deliver its lubricant or if a piston is blocked e.g. due to contaminat-ion, the system reports fault i.e. the circulation control has not reported within the monitoring time.

#### 3. Start-up:

Before start-up, the pump must be filled with clean grease without any air bubbles. It is important that the pump is filled using a filling or barrel pump. The barrel pumps mustbe equipped with follow up piston. Clean and air-bubble-free filling can thus be ensured. A cartridge pump with pre-filled cartridges may also be used for small consumption quantities.

Then the pump and subsequently the progressive distributor must be ventilated. Pumping follows till bubble-free lubrican t appears first on the pump and then on all the outlets of the main distributor and subsequently on the downstream progre ssive distributors.

Particularly for large systems, which are operated with grease, it is essential to start the system step-wise from the lubrica tion point to the pump i.e. lubrication points, lines and progressive distributor must be pre-filled individually. The pressur e requirement of individual segments of the system can thus be checked directly. Pay attention that the lubricant is refille d on time, for preventing air bubbles in the system. Else the complete system must be re-ventilated.

#### Progressive lubrication system description

#### 4. Assembly:

The fastening surface of the progressive distributor must be plane, so that the housing is not braced while screwing. If re quired, washers may be required for alignment. Outlet bore of the progressive distributor must be closed. Cleanliness mu st be observed. Pumps, progressive distributor and particularly the pipelines and fittings must be cleaned thoroughly prio r to the assembly.

#### 5. Lubricant:

Generally, grease can be dispensed based on mineral oil that shows a walk penetration more than 265 (1/10 mm), NLGI-Klasse 000 - 2 in the bielomatik progressive lubrication system.Greases must not be mixed. In exceptional case.

#### 6. Maintenance:

Impermeability of the system and the container fill level must be checked at regular intervals. A fault occurs if the circul ation control has not responded within the monitoring time.

Reasons:

- a) Container or barrel empty.
- b) Pump not ventilated or defective.
- c) System blocks at high pump pressure.
- Lubrication line closed
- Lubrication point or its channel closed
- Outlet on the progressive distributor closed

unauthorised

- Piston in the progressive distributor fits tightly (bracing, contamination)
- Channel within the progressive distributor closed due to contamination.
- All pistons of a progressive distributor are at centre position.

In case the system is blocked, fault may occur at any location in the system. There is overpressure at the blocked locatio n, which is signalled to the relevant pressure indicator by a protruding pin. Source of fault can thus be localised on a sec ondary distributor.



#### Progressive lubrication system

For oil, fluid grease and grease lubrication system

#### Characteristic

- Compact, flexible kit
- Monitored function
- Channels flow through completely
- Wide range of use
- Integrated return valve inside

#### The system components

- Manual, pneumatic and electrical pumps
- Main lines
- Progressive distributor
- Line to the lubrication point
- Screwed fittings
- Control and monitoring devices

#### The function

The lubricant is pumped through the main lines to the progressive distributor with the pump. The lubricant is delivered "progressively" to the friction point.

The circulation of a progressive distributor is monitored optically or electrically.

#### Struture diagram:



- 1 GP203 Lubrication pump
- 2 GT Lubrication pump
- 3 DSP progressive distributor
- 4 VB progressive distributor
- 5 Controller



- Pump oil and grease
- Multiple grease filling ways
- Powerful centralized control system
- Multiple voltages available

#### THE SMALL PUMP PACKAGE WITH BIG FEATURES DESIGN AND ADVANCED SOLUTIONS

GT is a piston pump,predisposed to operate with a maximum of five pumping units,Its design is particularly suitable for progressive systems or single-line systems. Five independent line lubrication at the same time.

Output can be combined and increase displacement. With special materials, to achieve excellent anti-shock ability Special design of pump make it easy to observe the oil level and prevent UV radiation, prevent oil deterioration. With low liquid level alarm,flashing buzzer. Also can choose the type of output.

#### There are two model modes:

**Standard:** can be managed by an external PLC. Since it does not come with an internal control unit, this is the most economic solution for lubricating your systems.

Automatic: With integrated control system, which can be set up local running time.Equipped with local operation and alarm light, alarm with buzzer, provide low level and pulse alarm, which can be combined with the monitor of distributor units into a perfect operating system.

#### Characteristics

- Pump oil and grease
- Reservoirs : 2L、4L、6L、8L、12L
- Voltages : 12VDC、24VDC、110VAC、220VAC
- Multiple grease filling ways
- Powerful centralized control system
- CE Certification
- Design patent
- IP67

#### Application

- Construction machinery
- Agricultural equipment
- Wind power equipment
- Press machine
- Mining equipment
- Ship and Marine engineering
- Food and drinking
- Textile

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#### Technical information:

Technical characteristics						
Unit of pump outlets	Max. 5 outlets					
Outlet thread	G1/4					
Flow per pump unit	2ml、3ml、4ml/min					
Operating preasure	Max. 35MPa					
Reservoir capacity	2、4、6、8、12L					
Lubricants	OIL、000、00、0、1、2					
Operating temperatures	-50 - 90°C					

#### System production case:







N⁰	Part	N⁰	Part
1	2L Pump Tank	7	Pump base
2	4L Pump Tank	8	GT Pumping Element
3	6L Pump Tank	9	Pump outlet assembly (With pressure gauge)
4	8L Pump Tank	10	Pump outlet assembly (Without pressure gauge)
5	12L Pump Tank	11	Relief valve
6	Control panel		

#### 2L & 4L Dimensions(mm):

	HAX GT SSS C C C C C C C C C C C C C C C C C				C 日 日 日 日 日 日 日 日 日 日 日 日 日 日 日 日 日 日 日			
Reservoirs	А	В	С	D	Е	F	G	Н
2L	338	204	231.5	248	95.5	83.5	162.5	180
4L	378	204	231.5	248	95.5	83.5	162.5	180

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Reservoirs	А	В	С	D	Е	F	G	Н
6L	358	235	231.5	256.5	95.5	83.5	162.5	180

#### 8L & 12L Dimensions (mm):









Reservoirs	А	В	С	D	Е	F	G	Н
8L	471	235	231.5	256.5	95.5	83.5	162.5	180.5
12L	585	235	231.5	256.5	95.5	83.5	162.5	180.5



ontrol System:		
HH       MM       SS       ##       Image: Constraint of the second	<ol> <li>Basic function</li> <li>Easy to read LED display</li> <li>Legible on/off instructions</li> <li>Reset function</li> <li>Easy to use navigation keys</li> <li>Alarm signal of lube system shutdown</li> <li>Warning signal prior to lube system shutdown</li> <li>Low level indication</li> <li>Manually run/Confirm</li> </ol>	<ul> <li>Custom function</li> <li>Access to the control device is password protected</li> <li>Pre-lube capability</li> <li>★ For additional customization features, please contact your sales manager.</li> </ul>
• Clear panel	• Low level a	larm
• Programs that can be designed	• Accept prov	cimity switch
• It can be password protected	• Excellent sł	nock resistance
• Sound alarm	• pre lubricat	ion button
Press and hold the "↑+,	U keys at the same time to enter the to enter the to enter page browsing.	he setting mode,Press
Set run time	¥.	
The LED adjacent to the O	N part of the clock lights up, indic	cating that you are
setting the boot time param	neters you can press "^or!" to add	ust the time
setting the boot time param		
	$\downarrow$	
Set shutdown time		
The LED adjacent to the O	FF section clock lights up to indic	cate that you are setting
the shutdown time paramet	ter. Press " $\uparrow$ or $\downarrow$ " to adjust the tim	e. )



Top cap:

1. Order the GT pump for the upper grease cover.Please add - B after the standard part number. For example:20D220-B



Pump grease, top open cover mode, large diameter injection cap Applicable: 2L, 6L, 8L, 12L This top cover method is not suitable for 4L tanks

#### 2L Dimensions (mm):



Reservoir	А	В	С	D	Е	F	G	Н
2L	365	204	231.5	248	95.5	83.5	162.5	180.5



#### 6L & 8L Dimensions (mm):









Reservoir	А	В	С	D	Е	F	G	Н
6L	385	235	231.5	255.5	95.5	83.5	162.5	180.5









Reservoir	А	В	С	D	Е	F	G	Н
8L	498	235	231.5	255.5	95.5	83.5	162.5	180.5

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#### Ordering information:

2. Every factory GT pump is equipped with a pump element at the T1 position. Customers can

purchase pump element and install them in positions T2 through T5!

Only suitable for A6, if you choose other pump head, please consult customer service.



3. Displacement can be adjusted by shims.Pump displacement settings can use 0, 1 or 2 spacers. More than 2 spacers are prohibited.



No Spaces	Output Volume/Minute				
no. spacers	cubic inches	cubic cm			
2	0.12	2			
1	0.18	3			
0	0.25	4			

Ordering code: 80535

Fill grease type:

1 with grease gun kits





#### 2 with cartridge







#### Ordering information:

	20-
<b>Type</b> D = Stirrer E = With follower plate	
Reservoir $2 = 2L$ $4 = 4L$ $6 = 6L$ $8 = 8L$ $12 = 12L$	
12 = 12L Voltages 2=12VDC 4=24VDC 6=220V	
<b>Timer</b> 1 = With timer 6 = Without timer	
Low Level L = With level M = Without level	
Lubricant G = Grease O = Oil	
<b>Fill Type</b> N = Rease Nipples F = Quick connection	
Reservoir Feature         A = Without top cover         B = With top cover         13	

#### Grease filling connector



#### GT Pumping Element



Part number	Description	Thread	Part number	OD	Rated flow
80220	Male connector	G1/4	80536	6mm	A6; 4ml/min
80221	Female connector	G1/4	80537	7mm	A7; 5ml/min

Pump outlet assembly



Safety valve



Part number	Description	Pressure	OD	Part number	Pressure	Male thread												
80533PG	With pressure		6mm	5FI05	207bar/3000psi	M10*1												
80533PG-8	gauge	275bar/ 4000psi	275bar/ 4000psi	275bar/ 4000psi	275bar/ 4000psi 6mm	275bar/	275bar/	275bar/	275har/	275har/	275bar/	275bar/	275bar/	8mn 275har/	8mm			
80533	Without					6mm	Salety valve	. 46										
80533-8	pressure gauge		8mm		26	SII 010												
				T	NPT1/8"													

Part number	Description	Male thread
5FI07	275bar/4000psi	NPT1/8

#### Accessories

Safety valve				Controller shield	
	350bar	-12	29.5 29.5 5917 66 66		CISOLUBE®
Part number Ol	D Ma	le thread	Pressure	Description	Part number
5FJ01 φ	6	G1/4	345bar/5000psi	РС	97116

#### Follow plate ang grease gun kits:

	Description	Part number	Fitting	
	Grease Gun	MG500	-	
367.5	Grease fitting assembly	MG500-A-GT	Grease fitting without check valve	
	Grease fitting assembly	MG500-C-GT	Grease fitting with check valve	
	Description	Part number	Oil drum	
	Follower Plate	95660C	16KG	
GT Mounting bracket				
	Description		Part number	
	Mounting br	acket	90236	

#### 

Button with green lamp				Pressure switch	
					35
Description	n	Ра	art number	Description	Part number
12V			90212	Adjustable Type	91346
24V			90224	Wiring diagram	
Cartridge				DIN plug	*3 
Description	Part nun CSL-J1	mber 100	Reservoir 700CC	•3 1 2	3
Cartridge	CSL-C	100	700CC	SPST Normally closed type	SPST Normally open type

GM Lubrication pump

- Small size, large performance

GM

- Multiple grease filling ways
- Powerful centralized control system
- Multiple voltages available

#### Small size, large performance

#### HIGH PERFORMANCE IN A COMPACT PUMP

GM is a piston pump,predisposed to operate with a maximum of five pumping units, Five independent line lubrication at the same time. Output can be combined and increase displacement. Its design is

particularly suitable for progressive systems or singleline systems.

Its size is particularly suitable for installation in small Spaces.

With a maximum working pressure of 25Mpa, it is a more economical solution for lubrication systems.

The special body material achieves very excellent seismic function.

With special materials, to achieve excellent anti-shock ability Special design of pump make it easy to observe the oil level and prevent UV radiation, prevent oil deterioration.

With low liquid levelalarm, flashing buzzer. Also can choose the type of output.

#### There are two model modes:

**Standard:** can be managed by an external PLC. Since it does not come with an internal control unit, this is the most economic solution for lubricating your systems.

**Automatic:** With integrated control system, which can be set up local running time.Equipped with local operation and alarm light, alarm with buzzer, provide low level and pulse alarm, which can be combined with the monitor of distributor units into a perfect operating system.

#### Characteristics

- Resevoisr: 1.5L, 2L, 4L
  Voltages:12VDC, 24VDC, 220VAC
  Pump oil and grease
  Multiple grease filling ways
  Powerful centralized control system
  CE Certification
  Design patent
- IP67

- Application
- Construction machinery
- Agricultural equipment
- Wind power equipment
- Press machine
- Mining equipment
- Ship and Marine engineering
- Food and drinking
- Textile









N⁰	Part	N⁰	Part
1	4L Pump Tank	5	Pump base
2	2L Pump Tank	6	GM Pumping Element
3	1.5L Pump Tank	7	Pump outlet assembly (With pressure gauge)
4	Control panel		



#### 1.5L Dimensions (mm):





Reservoirs	А	В	С	D	Е
1.5L	292	175	184	77	150

#### 2L&4L Dimensions (mm):









Reservoirs	А	В	С	D	Е	F
2L	314	186	184	203	77	150
4L	354	186	184	203	77	150

Technical information:

Technical cl	naracteristics
Unit of pump outlets	Max. 5 outlets
Outlet thread	G1/4
Rarted flow	4ml/min
Operating preasure	Max. 25MPa
Reservoir Capacity	1.5、2、4L
Lubricants	OIL、000、00、0、1、2
Operating temperatures	-40 - 90°C





#### Ordering information:

2	2-
Туре	
D = Stir	
Reservoir	
1 = 1.5L $2 = 2L$	
4 = 4L $7 = Cartridge$	
<b>Voltages</b> 2 = 12VDC 4 = 24VDC 3= AC110V 6 = 220VAC	
<b>Timer</b> 1 = with timer 6 = without timer	
Low Level L= with level M= without level	
Lubricant G = Grease O = Oil	
<b>Fill Type</b> N = Grease Nipples F = Quick connection	
<b>Reservoir Feature</b>	
A = Without top cover	l
B = With top cover	
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## Accessories

Grease filling connector



#### GM Pumping Element



80220 Male connector G1/4 88535	5mm	P5; 3.3ml/min
80221 Female connector G1/4 88536	6mm	P6; 4ml/min

Pump outlet assembly



#### Safety valve



Part number	Description	Pressure	OD	Part number	Pressure	Male thread
80533PG	With pressure	6mm 275bar/ 4000psi 6mm 8mm	6mm	5FI05	207bar/3000psi	M10*1
90522DC 9	33PG-8 gauge 0533 Without		9.mm			
805551 0-8			811111	Safety valve		
80533			6mm	46		
80533-8	pressure gauge		8mm		9.5	SII
				T	NPTL/8"	

Part number	Description	Male thread
5FI07	275bar/4000psi	NPT1/8

#### Accessories

Safety valve				Controller shield	
					CISCULURE®
Part number	OD	Male thread	Pressure	Description	Part number
5FJ01	φ6	G1/4	345bar/5000psi	PC	97117

#### Follow plate ang grease gun kits:

	Description Part number		Thread
	Grease Gun	MG500	-
367.5	Grease fitting assembly	MG500-A-GM	Grease fitting without check valve
	Grease fitting assembly	MG500-C-GM	Grease fitting with check valve
	Description	Part number	Oil drum
	Follower Plate	95660C	16KG
GM Mounting bracket			
	Description		Part number

Mounting bracket

90235

Accessories					
Button with green lamp			Pressure switch		
				60	
Descriptio	n F	Part number		•	¢24
12V		90212	Description		Part number
24V		90224	Adjustable Type		91346
Cartridge			Wiring diagram		
				SPDT Nor	*3 1 2 mally open + normally closed
Description	Part number	Reservoir	DIN plug		
Cartridge	CSL-J100	700CC	°3 1		3
Cartiluge	CSL-C100	700CC	2		

SPST Normally closed type

SPST Normally open type



- **DSP** Distributor
- Max. Pressure 35Mpa, 5000psi
- Sizes up to 22 outlets
- High operating pressure
- Unique internal crossporting technology
- Available in different materials

#### Single block progressive distributor valve

The DSP is a single block progressive divider valve that is ideal for applications where space is limited. It is available in 6,8,10,12,18,20 and 22 outlet versions, each with an output of 0.2 cm<sup>3</sup> inch per cycle. An outlet can also be merged with the sequential outlet



on the block by removing the special outlet fitting and installing a plug.

Visual or electronic monitoring can be achieved simply by removing a plug and installing a visual or electronic add-on device as shown below. The spools in a progressive metering valve operate sequentially partitioning equally across the outlets, the grease being pumped into the metering block inlet.

The grease pumped inside of the block is distributed by the piston dispensers of the progressive dosing device equally among the different outputs. In case a single output becomes blocked, the pistons stop their activity allowing for the control of the entire system by means of a single device for this purpose.

#### Characteristics

- Sizes up to 22 outlets
- High operating pressure
- Available in different materials
- Exact lubricant metering
- Unique internal crossporting technology
- Optionally equipped with visual monitoring pin or with

electrically monitored piston detector

#### **Applications**

- Construction and mining
- Farm machinery
- Industrial equipment
- Renewable energies

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#### Dimensions:





Outlets number	А
6	60
8	75
10	90
12	105
14	120
16	135
18	150
20	165
22	180

#### Product feature:

Technical parameters			
Min. Pressure	Min. 20 Bar		
Max. Pressure	Max. 350 Bar		
Lubricants	Oil 46 - NLGI-2#		
Operating temperature	-40 °C to 200 °C		
Discharge (for outlet)	0.2ml/cyc		
Inlet thread	G1/8		
Outlet thread	M10x1		
Outlets number	6 - 22		
Piston cycles	Max 200 cyc/min		
Material	Carbon steel or SS		
Outlets can be combined, Outlet * 1 and * 2 should never be closed.			

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When piston 2 reaches its limit, lubricant fow pressure (blue) operates on piston 3. Lubricant volume (yellow) di-scharge from E. The system is ready for a new cycle.

#### Visual pin:



The visual pin shows the piston movement, monito-ring the proper operation of the entire system.

#### Inductive sensor:



Voltage	10-30 VDC			
Outlet current	Max 200 mA			
Operating temperature	- 25 °C to +70 °C			
Discharge (for outlet)	0.2ml/cycle			
Sensor block	Pet-G			
Connection	M8x1			
Ordering Number Without inlet and outlet fittings:				
--	----------------	-------------	--	--
Standard	Outlets mumber	Part number		
	6	31N03		
	8	31N04		
• •	10	31N05		
· · ·	12	31N06		
	14	31N07		
	16	31N08		
	18	31N09		
	20	31N10		
With visual pin	Outlets mumber	Part number		
	6	33V03		
	8	33V04		
	10	33V05		
° °	12	33V06		
	14	33V07		
	16	33V08		

18

16

18

20

33V10 20 Outlets mumber Part number 6 33M03 33M04 8 10 33M05 12 33M06 14 33M07

33V09

33M08

33M09

33M10

With inductive sensor



Ordering information: DSP-A = Zinc-nickelB= Zinc-nickel black **Outlet Number** 06=6 08=8 10=10 l 22=22 **Inlet Connector** XX= Without inlet fittings 06=Ø6mm 08=Ø8mm **Inlet Connector shape** D= Straight fitting assembly H= 90° fitting assembly Туре XXX= without pin Visual Pin Cxx = Install the outlet in xx **Inductive sensor** Exx = PNP Install the outlet in xx Ultra sensor KRxx = Install the outlet in xx Plug XD=3-20 **Outlet Connetor** XX= Without outlet fittings S6= Ø6mm Fitting with check valve K6=Ø6mm Quick Fitting



- Max. Pressure 35Mpa, 5000psi
- Sizes up to 22 outlets
- High operating pressure
- Unique internal crossporting technology
- Ten different metering screw sizes available

# **Integral Leakless High Pressure Distributor Valve**



**DSPP** type metering device is a compact single block progressive metering device with adjustable output by means of different metering screw sizes. The screw meters the output for a pair of outlets (opposite outlets). For direct mount of fittings with no need of any sealing inbetween. It is a versatile metering device available in many variants regarding type of monitoring or surface treatment.

## Features and benefits

- Ten different metering screw sizes available
- Optionally visual or electrical monitoring
- Ideal for use as primary metering device

### **Applications**

- Construction and mining
- Farm machinery
- Industrial equipment

Technical parameters				
Operating pressure	20~350 Bar			
Lubricants	Oil - NLGI 2#			
Operating temperature	-25 °C to 70 °C			
Metering quantity per cycle and outlet	min 0.08 ml/cyc; max 1.80 ml/cyc			
Inlet port	G1/8			
Outlet port	M10x1			
Outlets	6 - 22			
Material	Nickel-plated steel			

• By crossporting or closing outlets possible to reduce outlet number below given minimum Outlet #1 and #2 should never be closed

• Depending on metering screw valid for a pair of opposite outlets



## Course of the lubricant in the DSPP metering device

The DSPP 6 metering device is used as an example to show the piston movements and the lubricant supply to the individual outlets.

- P1 = Lubricant supplied by the lubrication pump
- P2 = Lubricant displaced by the piston of the metering device
- P3 = Lubricant not being moved



## Phase 1

The lubricant P1 supplied by the pump flows through the inlet E into the metering device. By doing so metering piston B1 is moved into its left end position. As a consequence the corresponding lubricant volume P2 is supplied to outlet 6.







## Phase 2

As soon as metering piston B1 reaches its left end position, the pressurized lubricant P2 moves the control piston B2 leftward and additionally displaces the lubricant in front of control piston B2 to outlet 6. The total output of outlet 6 corresponds to the output of metering piston B1 and control piston B2.

## Phase 3

The control piston B2 has reached its left end position. Thereby it opens the connection duct to the right end of control piston C2 and metering piston C1. The pressurized lubricant P1 is now located at the right end of control piston C2 and metering piston C1 and first moves metering piston C1 to the left due to its larger crosssection and then displaces the lubricant enclosed on the left side of metering piston C1 to outlet 4.

#### Phase 4

As soon as metering piston C1 reaches its left end position, the pressurized lubricant P2 moves the control piston C2 leftward and additionally displaces the lubricant in front of control piston C2 to outlet 4.

The total output of outlet 4 corresponds to the output of metering piston C1 and control piston C2.



#### Phase 5

The control piston C2 has reached its left end position. Thereby it opens the connection duct to the left end of control piston A2 and metering piston A1. The pressurized lubricant P1 is now located at the left end of control piston A2 and metering piston A1.

Due to its larger cross-section lubricant P1 first moves metering piston A1 to the right and then displaces the lubricant enclosed on the right side of metering piston A1 to outlet 2.

#### Phase 6

As soon as metering piston A1 reaches its right end position, the pressurized lubricant P1 moves the control piston A2 (black arrow) rightward and additionally displaces the enclosed lubricant in front of control piston C2 to outlet 2. The total output of outlet 2 corresponds to the output of metering piston A1 and control piston A2.



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#### Phase 7

Control piston A2 has reached its right end position. Thereby it opens the connection duct to the left end of control piston B2 and metering piston B1. The pressurized lubricant P1 is now located at the left end of control piston B2 and metering piston B1. Due to its larger cross-section lubricant P1 first moves metering piston B1 to the right and then displaces the lubricant enclosed on the right side of metering piston B1 to outlet 5.

#### Phase 8

As soon as metering piston B1 reaches its right end position, the pressurized lubricant P1 moves the control piston A2 (black arrow) rightward and additionally displaces the enclosed lubricant in front of control piston C2 to outlet 5. The total output of outlet 5 corresponds to the output of metering piston B1 and control piston B2.







#### Phase 9

The control piston B2 has reached its right end position. Thereby it opens the connection duct to the left end of control piston C2 and metering piston C1. The pressurized lubricant P1 is now located at the left end of control piston C2 and metering piston C1.

Due to its larger cross-section lubricant P1 first moves metering piston C1 to the right and then displaces the lubricant enclosed on the right side of metering piston C1 to outlet 3.

#### Phase 10

As soon as metering piston C1 reaches its right end position, the pressurized lubricant P1 moves the control piston C2 (black arrow) rightward and additionally displaces the enclosed lubricant in front of control piston C2 to outlet 3. The total output of outlet 3 corresponds to the output of metering piston C1 and control piston C2.

#### Phase 11

The control piston C2 has reached its right end position. Thereby it opens the connection duct to the right end of control piston A2 and metering piston A1. The pressurized lubricant P1 is now located at the left end of control piston A2 and metering piston A1.

Due to its larger cross-section lubricant P1 first moves metering piston A1 to the left and then displaces the lubricant enclosed on the left side of metering piston A1 to outlet 1

#### Phase 12

As soon as metering piston A1 reaches its left end position, the pressurized lubricant P1 moves the control piston A2 leftward and additionally displaces the enclosed lubricant on the left side of control piston A2 to outlet 1. The total output of outlet 1 corresponds to the output of metering piston A1 and control piston A2. Now a full cycle of the metering device has been completed.

## Ordering Number Without inlet and outlet fittings:

Standard	Outlets	Part number
	6	35N03
	8	35N04
	10	35N05
	12	35N06
	14	35N07
	16	35N08
	18	35N09
	20	35N10
	22	35N11

## With visual pin



Outlets	Part number
6	35V03
8	35V04
10	35V05
12	35V06
14	35V07
16	35V08
18	35V09
20	35V10
22	35V11

With inductive sensor



Outlets	Part number
6	35M03
8	35M04
10	35M05
12	35M06
14	35M07
16	35M08
18	35M09
20	35M10
22	35M11

Ordering information:	
A =Zinc-nickel	DSPP-
B= Zinc-nickel black Outlet Number 06=6 08=8 10=10 1 22=22	
Inlet Connector XX=Without inlet fittings 06=Ø6mm 08=Ø8mm	
D= Straight fitting assembly H= 90° fitting assembly	
<b>Type</b> XXX=Without pin <b>Visual Pin</b> Cxx=Which outlet to install <b>Inductive sensor</b>	
Exx=PNP Which outlet to install Plug XD=3-22	
Outlet Connetor         XX= Without outlet fittings         S6= Ø6mm Fitting with check valve         Q6= Ø6mm Push-in Fitting         M6=Ø6mm Nut and fellule	

The output of the DSPP metering devices can be adapted by using different metering screws.

Unwanted oil outlets can also be closed by using plugging boltsproceed as follows:

- Remove protective caps from the metering device
- Screw the required metering screw into the corresponding outlet
- Repeat the procedure for all other outlets.



For pre-assembled metering devices, the positions of the metering screws are indicated in descending order always, i.e. the counting sequence starts at the metering piston level corresponding to the highest outlet number and continues in descending.



#### Accessories

Ultra sensor:





Part number	Connecting thread	Туре
124581	M12*1, 4Core	PNP
Part number	Туре	Description

Part number	Гуре	Description
124582	Straight	2m
124583	Elbow	2m

## With grease nipple inlet assembly:



## Inset filter:



AL45125



3T1002 M10x1 R1/8 R1/8 AL45180 18	Part number	Thread F	Thread F	Thread M	Part number	Rate	Thread F	Material
	3T1002	M10x1	R1/8	R1/8	AL45180	180µm	M10*1	ΔĪ

To order filters with other rate, please contact your sales manager.

M10\*1

125µm

## Inset filter 70µm





Accessories							
Push-in Fittings with check valve		Push-in Fittings					
	1-	mit.			H-	mit	
Part number	OD	Thread	Material	Part number	OD	Thread	Material
FP1104M10	Ø4	M10*1		HPQ1106M10	Ø6	M10*1	Nickel plated

Nickel plated

M10\*1

Ø6



FP1106M10



**VB** Distributor

- Max. Pressure 30Mpa, 4200psi
- Sizes up to 20 outlets
- Metering sections with variable metering amount
- Internal and external consolidation of outlets

# Metering elements for progressive distributor of oil and grease

A typical VB distributor valve consists of a "first piece", a "tail piece" and 3 to10 working pieces. Can provide 3 to 20 lubrication points of lubrication, VB distributor valve working piece, a variety of specifications of displacement for selection. The double outlet working piece (after the specification value of the working piece, the Trepresents the double outlet) has two oil outlets, which can be set as the side or upper output; the single

outlet (after the specification value of the working piece, the S represents the

single outlet) has one oil outlet, which can be at either end of the working piece, and the other end needs to be blocked. Note: that the double outlet working piece should not block any outlet, otherwise it will affect the normal operation.

Magnetic and electronic proximity switch cycle indicators can be easily configured to provide positive protection for successful lubrication

## Characteristics

- Volumetric flow of up to 0.08ml~0.64ml/cyc
- Universal use in continuous or intermittent

operation

- Metering sections with variable metering amount
- Internal and external consolidation of outlets
- Visual or electrical monitoring op

- Construction and mining

**Applications** 

- Farm machinery
- Industrial equipment
- Renewable energies

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## Product composition:



1 — First element	5 — Gasket
2 — Divider element	6 — Plug
3 — Tail element	7—O-ring:FKM(-20°C~200°C) /NBR(-40°C~110°C)
4 — Plunger	8 — Bolt

Technical parameters				
Operating pressure	Max 30Mpa			
Lubricants	Oil 46 to Grease NLGI-2			
Operating temperature	-40 °C to 110 °C			
Inlet thread	R1/8			
Outlet thread	M10x1			
Outlets number	Max. 20			
Coating	Zinc-Nickel plated			

#### Dimensions:



Number of work	A(mm)	B(mm)	Number of work	A(mm)	B(mm)
3	80	72	7	144	136
4	96	88	8	160	152
5	112	104	9	176	168
6	128	120	10	192	184

Notes: A and B in the above table are theoretical values, which may have errors with real objects due to the influence of cumulative assembly errors of distributors.

Elements specification	Discharge (for outlet) (ml/cyc)	Max. Pressure	Min. Pressure	Number of oil outlets per piece
VB-05S	0.16	30Mpa	1.4Mpa	1
VB-05T	0.08	30Mpa	1.4Mpa	2
VB-10S	0.32	30Mpa	1.4Mpa	1
VB-10T	0.16	30Mpa	1.4Mpa	2
VB-15S	0.48	30Mpa	1.4Mpa	1
VB-15T	0.24	30Mpa	1.4Mpa	2
VB-20S	0.64	30Mpa	1.4Mpa	1
VB-20T	0.32	30Mpa	1.4Mpa	2



## Ordering information:

Element Number	VB-
3-10	
Inlet fitting shape X= Without inlet fitting D= Straight fitting assembly H= 90° fitting assembly	
Inlet fitting 6=Ø6 8=Ø8	
Flow rate (ml) 05=0.08 10=0.16 15=0.23 20=0.32	
Outlets T= Double outlet SL= Left single outlet SR= Right single outlet	
Visual Pin VR= Visual pin right VL= Visual pin left Inductive sensor ER=PNP Mounted on the right EL= PNP Mounted on the left Ultra sensor KRR= Mounted on the right	
KRL= Mounted on the left         Safety valve         M10= 10Mpa Safety valve         M20= 20Mpa Safety valve         Outlet fitting         S6= Ø6mm Fitting with check valve	
Q6=Ø6mm Push-in fitting	46





Flow rate				Pressure con		
(ml)	Outlets	Cycle control	Туре	Pressure (Mpa)	Location	Outlet fittings
05	T Double outlet	ER PNP Inductive sensor Right	<b>M</b> Safety valve	10	L Left	<b>Q4</b> Ø4 Push-in straight
10	<b>SL</b> Single left	EL PNP Inductive sensor Left		20		<b>Q49</b> Ø4 Push-in 90°
15	<b>SR</b> Single right	<b>VR</b> Visual pin right			<b>LR</b> Left/Right	<b>D4</b> Ø4 Straight fittings
20	<b>BL</b> Bridge left	<b>VL</b> Visual pin left			UL Single left upper	<b>D49</b> Ø4 90° fittings
	<b>BR</b> Bridge right	KRR Ultra sensor right			UR Single rigth upper	<b>Q6</b> Ø6 Push-in straight
	<b>BLR</b> Bridge left&right	KRL Ultra sensor left			ULR Single left&rigth upper	<b>Q69</b> Ø6 Push-in 90°
	U Both upper					<b>S6</b> Ø6 Straight fitting with check valve
	UL Single left upper					<b>D69</b> Ø6 90° fittings
	UR Single rigth upper					

Order example: VB-5-D6 05SL S6 /10T ER S6/15T U S6/20T M20ULR S6/ 20SR S6

2

47

3



Straight fitting with check valve			Outlet plug				
Part number	OD	Thread	Material	Part mumbe	er Threa	d M	aterial
5VM0610	Ø6	M10*1	Zinc plated	5PC10	M10*	1 Zin	ic plated
Adjustable fit	tting			With grease	nipple inlet	assembly:	
					Fork	Re1/8	
Part number	OD	Thread M	Material	Part number	Thread F	Thread F	Thread M
5B0610	Ø6	M10*1	Nickel plated	3T1002	M10x1	R1/8	R1/8

e"

49



**DXF** Distributor

- Max. Pressure 30Mpa
- Sizes up to 24 outlets
- Modular design is flexible and easy to maintain
- The working status of distributor can be monitored

Suitable for measuring element distributor of thin oil and grease, through progressive type plunger movement type lubricant to each of the oil outlet. Appearance is compact and strong, high flexibility, suitable for a variety of applications, small form-factor, narrow space movements in space.

DXF distributor is composed of three elements, at least a first block, a middle block and an Tail block, can provide 3 to 24 lubrication point of lubrication. There are many sizes of displacement to choose from. Each oil outlet can be carried out in parallel, double oil quantity increase.



Mechanical and electronic sensors can be easily configured to provide positive assurance for successful lubrication.

CISO's DXF progressive distributor is the ideal solution for lubrication applications that require the precise distribution of small and medium lubrication doses in a compact, rigid space.

## Characteristics

- The surface of the valve body is treated with galvanized nickel, which has excellent corrosion resistance
- Compactness makes it particularly suitable for use in confined Spaces
- The working status of distributor can be monitored
- Modular design is flexible and easy to maintain
- Rugged and efficient operation in harsh environments

## **Applications**

- Construction and mining
- Farm machinery
- Industrial equipment
- Construction machinery
- Automation equipment

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	LUBRIC/	ATION 8	SYSTEM

Technical parameters				
Outlets number	Max. 24			
Discharge / Stroke for each outlet	0.025ml - 0.045ml - 0.075ml - 0.105ml			
Max. pressure	30MPa Max.			
Operating temperature	$-20^{\circ}\mathrm{C} \sim +100^{\circ}\mathrm{C}$			
Number of cycle	Max. 300 cyc/min			
Lubricants	Oil~NLGI 2#			
Inlet thread	G1/8			
Outlet thread	M10*1			
Coating	Zinc-nickel			

Dimensions:



Number of work	L(mm)	B(mm)	Number of work	L(mm)	B(mm)
3	64.7	46.7	8	138.2	120.2
4	79.4	61.4	9	152.9	134.9
5	94.1	76.1	10	167.6	149.6
6	108.8	90.8	11	182.3	164.3
7	123.5	105.5	12	197	179
					51

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Lubricant flow pressure (blue) moves piston 1 to the left allowing lubricant discharge (yellow) from B.

2

When piston 1 reaches its limit, lubricant flow pressure (blue) operates on piston 2. Lubricant volume (yellow) discharge from C.





When piston 2 reaches its limit, lubricant flow pressure (blue) operates on piston 3. Lubricant volume (yellow) discharge from E.







When piston 3 reaches its limit, lubricant flow pressure (blue) operates on piston 1. Lubricant volume (yellow) discharge from A.



When piston 1 reaches its limit, lubricant flow pressure (blue) operates on piston 2. Lubricant volume (yellow) discharge from D.

5



When piston 2 reaches its limit, lubricant flow pressure (blue) operates on piston 3. Lubricant volume (yellow) discharge from F. The system is ready for a new cycle.



## Critical component information



N⁰	Parts designation	N⁰	Parts designation	N⁰	Parts designation
1	First block	11	Steel boll	25	Inductive sensor installation block
2	Middle block	12	Fastening screw	26	Inductive sensor
3	Tail block	14	Distributor mounting bolt	27	Fastening screw
4、5 16、29	Piston	15	Bolt	28	Locating pin
6	Piston indicating arm	17、18 19、20	Bridge junction	30	Plug
7、35 36、37	O-ring	21	Sleeve	31	Push-in straight fitting
8	Teflon pad	22	Nut	32	Straight fitting assembly
9	Copper bush	23	Hex socket plug	33	90° fitting assembly
10	Gasket	24	Indicating arm	34	Inlet fitting



Ordering information:	DXF -	5	D	8	
Element Number					
3-12					
(Contains first and tail blocks)					
Inlet fitting shape					
$\mathbf{X} = \text{without inlet fitting}$					
D= Straight fitting assembly					
H= 90° fitting assembly	_				
Inlet fitting					
6=Ø6					
8=Ø8					
Flow rate (ml)					
25= 0.025					
45= 0.045			 		
75= 0.075					
105= 0.105					
Visual Pin					
VR= Visual pin right					
VL= Visual pin left					
Inductive sensor					
ER=PNP Mounted on the right					
Outlet fitting					
XX = Without outlet fitting					
50 = 100  mm Fitting with check valve O6 = 06  mm Push-in Fitting			 		
D6= Ø6mm Ferrule fitting					
M6=Ø6mm Sleeve and nut					

## Ordering instructions:



Note: To distinguish between left and right outlets, the equipment should be placed vertically, and the components of the distributor should be numbered from the top (inlet).

Flow rate (ml)	Outlets	Cycle control	Outlet oil pipe diameter
25	<b>BL</b> Bridge left	<b>ER</b> PNP Inductive sensor right	<b>Q4</b> Ø4 Push-in fitting
45	<b>BR</b> Bridge right	EL PNP Inductive sensor left	<b>Q6</b> Ø6 Push-in fitting
75	<b>BLR</b> Brigdge left&right	<b>VR</b> Visual right side	<b>D4</b> Ø4 Ferrule fitting
105		<b>VL</b> Visual left side	<b>D6</b> Ø6 Ferrule fitting
			<b>S6</b> Ø6 Fitting with check valve
			M4

Ø4 Sleeve and nut

M6

Ø6 Sleeve and nut

Order example: DXF-4-D6 25 M6 / 45 ER M6/ 75 M6 / 105 M6

## Standard blocks ordering information

Discharge	First block	Middle block	Tail block
0.025ml/cyc	4F025	4M025	4T025
0.045ml/cyc	4F045	4M045	4T045
0.075ml/cyc	4F075	4M075	4T075
0.105ml/cyc	4F105	4M105	4T105

## With Visual Pin

Discharge	First block	Middle block	Tail block
0.045ml/cyc	4F045-V	4M045-V	4T045-V
0.075ml/cyc	4F075-V	4M075-V	4T075-V
0.105ml/cyc	4F105-V	4M105-V	4T105-V

## With PNP Inductive sensor

Discharge	First block	Middle block	Tail block
0.045ml/cyc	4F045-E	4M045-E	4Т045-Е
0.075ml/cyc	4F075-E	4М075-Е	4Т075-Е
0.105ml/cyc	4F105-E	4M105-E	4T105-E

Tie-rods Ordering information :								
Number of work	length(mm)	Ordering information	Number of work	length(mm)	Ordering information			
3	45	B103	8	115	B108			
4	60	B104	9	130	B109			
5	75	B105	10	145	B110			
6	85	B106	11	160	B111			
7	100	B107	12	175	B112			

Inlet fittings:

Straight fitting assembly

90° fitting assembly

16.5







Part number	А	В	Material	Part number	А	В	Material
5DM0802	Ø8	R1/8	Nickel plated	5HM0802	Ø8	R1/8	
5DM0602	Ø6	R1/8		5HM0602	Ø6	R1/8	Nickel plated
5DM0402	Ø4	R1/8		5HM0402	Ø4	R1/8	

### With grease nipple inlet assembly:



11

Material

Nickel plated

A

M10\*1

M10\*1

S12

### Outlet fittings:

Straight fitting assembly

## 90° fitting assembly

- 22.5 - 16.5 - 9.5

Ø4

Ø6



- B -

Part number	А	В	Material
5DM0410	Ø4	M10*1	Nickel plated
5DM0610	Ø6	M10*1	Nieker plated

# Straight fitting with check valve

S	+6
	_) †



Part number

5HM0410

5HM0610



20.5

Part number	OD	Thread	Material	Part mumber	Thread	Material
5VM0610	Ø6	M10*1	Zinc plated	5PG11	M10*1	Nickel plated
Sleeve				Nut		





Part number	OD	Ød	ØD	L	Part number	OD	Thread
3B06	6	6.1	8	5	3C10	Ø6	M10*1
							59

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**VSP** Distributor

- Max. Pressure 25Mpa
- Sizes up to 16 outlets
- Easy servicing as outlets are located on baseplate
- Flexible due to exchangeable metering segments

# VSP modular distributor valve

VSP modular distributor valve can ensure accurate lubricat and is suitable for all kinds of harsh conditions, is a perfect lubricant distributor solution.

The divider consists of two main parts:

- THE BASE (consisting of a minimum of three elements)

- THE METERING VALVES (available with both a single

as well as a double one)

To maximize the performance of the plant, it is crucial to use electrical monitoring elements that detect malfunctioning or system blockage.

Thanks to its modularity, the system can be easily expanded and replacement of metering elements can occur without removing the pipework, thereby guaranteeing low maintenance costs. The modularity of the dividers furthermore allows you to bundle lubrication points according to system requirements.

## Characteristics

- Easy servicing as outlets are located on baseplate
- Flexible due to exchangeable metering segments
- Visual or electrical monitoring possible
- Dummy segments with no output available
- Adjustable by consolidating outlets internally or externally

## Applications

- automobile, industrial
- equipment
- wind power
- construction machinery

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Technical parameters						
Max. Pressure	241bar, 3500 psi					
Discharge (for outlet)	0.081.31ml/cyc					
Lubricants	Oil 32 CST— NLGI 2					
Operating temperature	- 30°C~+150°C					
Max. cycle speed with cycle indicator	60cyc/min					
Number of lubricating points available	3-16					
Intlet thread	G1/4					
Outlet thread	G1/8					

Dimensions:



Number of work	A(mm)	B(mm)	B(mm) Number of work		B(mm)
3	116.8	91.4	6	188	160
4	127	114.3	7	210.8	185.4
5	162.6	137.2	8	233.7	208.3

Note: A and B in the above table are theoretical values, which may have errors with real objects due to the influence of cumulative assembly errors of distributors. 61



#### Ordering information:

### VSP block model

Comprising an inlet, a middle block, a tail block, a connecting rod and a nut

Ref	Maximum export	Number of	Мо	odel	Dimensions (for reference only)			
	quantity	Sections	R Thread	G Thread	А	В		
	6 3 56R03	56G03	4.6in (116.8mm)	3.6in (91.4mm)				
	8	4	56R04	56G04	5.0in (127.0mm)	4.5in (114.3mm)		
2/3/4/5/6	10	5	56R05	56G05	6.4in (162.6mm)	5.4in (137.2mm)		
2/3/4/3/0	12	6	56R06	56G06	7.4in (188.0mm)	6.3in (160.0mm)		
	14 7		56R07	56G07	8.3in (210.8mm)	7.3in (185.4mm)		
	16	8	56R08	56G08	9.2in (233.7mm)	8.2in (208.3mm)		

To order 316L stainless steel, please add suffix -SS to the order number

#### VSP distributor

Model of VSP distributor valve

## Working valve block of VSP valve (must be ordered in multiples of 5)

					Model	
Ref	outlet	Description Flow rate in <sup>3</sup> (cm <sup>3</sup> )		Standard valve block	With circulating pin-right	With circulating pin-left
		VSP-5S	0.010(0.16)	61911		
		VSP-10S	0.020(0.33)	61912	Not apj	plicable
		VSP-15S	0.030(0.49)	61913		
	Single	VSP-20S	0.040(0.66)	61914	61914RD	61914LD
	Single	VSP-25S	0.050(0.82)	61915	61915RD	61915LD
		VSP-30S	0.060(0.98)	61916	61916RD	61916LD
		VSP-35S	0.070(1.15)	61917	61917RD	61917LD
1		VSP-40S	0.080(1.31)	61918	61918RD	61918LD
1		VSP-5T	0.005(0.08)	61919		
		VSP-10T	0.010(0.16)	61920	Not apj	plicable
		VSP-15T	0.015(0.26)	61921		
	т. <b>`</b>	VSP-20T	0.020(0.33)	61922	61922RD	61922LD
	I wins	VSP-25T	0.025(0.41)	61923	61923RD	61923LD
		VSP-30T	0.030(0.49)	61924	61924RD	61924LD
		VSP-35T	0.035(0.57)	61925	61925RD	61925LD
		VSP-40T	0.040(0.66)	61926	61926RD	61926LD

## Ordering information:

	VSP-					
Element Number         3-11         Flow rate (cm <sup>3</sup> )         Single       Twins $5S= 0.16$ $5T= 0.08$ $10S= 0.33$ $10T= 0.16$ $15S= 0.49$ $15T= 0.26$	VSP-					
$20S= 0.66   20T= 0.33 \\ 25S= 0.82   25T= 0.41 \\ 30S= 0.98   30T= 0.49 \\ 35S= 1.15   35T= 0.57 \\ 40S= 1.31   40T= 0.66 \\ \hline$	_					
Working valve block outlets T= Twins outlets SL= Left single outlet SR= Right single outlet Inlet Connetor X= Without inlet fitting		 	 			
$6=\emptyset 6 \qquad 8=\emptyset 8$ $10=\emptyset 10  12=\emptyset 12$ Outlet Connetor $XX= Without outlet fitting$				 		
D6= Ø6mm Ferrule fitting Q6= Ø6mm Push-in Fitting D8= Ø8mm Ferrule fitting Q8= Ø8mm Push-in Fitting		 	 	 		
Type XX = No settings Cycle Control RD = With circulating pin-right (5, 10, 15 N/A) LD = With circulating pin-left (5, 10, 15 N/A)						
Proximity sensor ULP= PNP Proximity sensor /Left URP= PNP Proximity sensor /Right Ultra sensor W= Ultra sensor						

#### VSP distributor

Safety valve	Cycle indicator
36.8 States and a state of the	Land Land Land Land Land Land Land Land

Part number	Pressure	Male thread	Part number	Male thread
5FI05-1	207bar/3000psi	G1/8	152365	7/16-20UNF
Outlet plug				



Part mumber	Thread	Material
5PG12	G1/8	Nickel plated



# VSD distributor block



#### VSD distributor block

#### VSD distributor Block





Specifications and technical parameters										
Part number	Outlet Thread	Outlets	А	В	С	D				
VSD-04KT	M10*1	4	100	80	16	48				
VSD-09KT	M10*1	9	180	128	16	48				
VSD-12KT	M10*1	12	228	208	16	48				

Can be customized according to customer requirements non-standard VSD distribution block, can also integrate Grease nipples and Push-in fitting, Flexible pipe. Contact your sales manager for details.

Straight push-in fitting



### Straight fitting assembly



Part number	OD	D1	D2	L1	L2	Part number	OD	Thread	Material
MP1104M10	Ø4	M10*1.0	9	8	20	5DM0410	Ø4	M10*1	Zinc-nickel
MP1106M10	Ø6	M10*1.0	12	8	22	5DM0610	Ø6	M10*1	plated

Grease Nipples



Part number	Thread	Material
3NP10	M10*1	Nickel plated
66		





## SIMPLE SOLUTIONS to PRECISE LUBRICATION





Follow plate	ang grease gun ki	ts:						
6		1	Descript	ion	Part nu	umber	Fittin	g
			Grease G	un	MG500		-	
		Grease fitt assembl	ting y	3 MG500-A-GT		Grease fitting without check valve		
			Grease fitt assembl	ting y	MG500-C-GT		Grease fitting with check valve	
			Grease fitt assembl	ting y	MG500-A-GM		Grease fitting check va	; without llve
		Grease fitt assembl	ting y	MG500-	-C-GM	Grease fittir check va	ng with Ilve	
		]	Descripti	ion	Part number		Oil dru	n
	E.	F	follower P	Plate	95660	)C	16KG	
Electric lubri	ication pump acce	ssories:						
Pump outlet	assembly			Grea	se filling	connecto	or	
					(			
Part number	Description	Pressure	OD	Part	number	D	escription	Thread
80533PG	With pressure		6mm	8	80220	Ma	le connector	G1/4
80533PG-8	gauge	275bar/	8mm	8	80221	Fem	ale connector	G1/4
80533	Without	4000psi	6mm					
80533-8	pressure gauge		8mm					

GT Pumping Element

GM Pumping Element

	A DE DES				
Part number	OD	Rated flow	Part number	OD	Rated flow
80536	6mm	A6; 4ml/min	88535	5mm	P5; 3.3ml/min
80537	7mm	A7; 5ml/min	88536	6mm	P6; 4ml/min
Safety valve			Safety valve		
TROT	36.8	et to		9.5 9.5 NPTI 8	SII
Part number	Pressure	Male thread	Part number	Description	Male thread
5FI05	207bar/3000psi	M10*1	5FI07	275bar/4000psi	NPT1/8
Safety valve					
			Part number C	DD Male thread	Pressure
	350	29.5	5FJ01 q	96 G1/4	345bar/5000psi
	bar Sile	SN17			

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## Straight fitting with check valve









Part number	OD	Thread	Material	Part number	F.Thread	M.Thread	Material
5CM0610	Ø6	M10*1	zinc-nickel、brass	5DC10	M10*1	M10*1	zinc-nickel、 brass

## Straight fitting assembly





90° fitting assembly





Part number	А	В	Material	Part number	А	В	Material
5DM0602	Ø6	R1/8		5HM0602	Ø6	R1/8	
5DM0610	Ø6	M10*1		5HM0610	Ø6	M10*1	
5DM0608	Ø6	M8*1	zinc-nickel	5HM0608	Ø6	M8*1	
5DM0606	Ø6	M6*1		5HM0606	Ø6	M6*1	zinc_nickel
5DM0402	Ø4	R1/8		5HM0402	Ø4	R1/8	Zine-mekei
5DM0410	Ø4	M10*1		5HM0410	Ø4	M10*1	
5DM0408	Ø4	M8*1		5HM0408	Ø4	M8*1	
5DM0406	Ø4	M6*1		5HM0406	Ø4	M6*1	



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Straight fittin	<u>g</u>			Adjustable fitting				
Part number	OD	Thread F	Material	Part num	ber	OD	Thread M	
5SF0610	Ø6	M10*1	Zinc plated	5B0610	I	Ø6	M10*1	
Straight-throu	igh fitting			BANJO				
				E.				
Part number	Thread M	Thread F	Material	Part number	OD	Thread M	Material	
5G0210	R1/8	M10*1		5C0602	Ø6	R1/8	Zinc	
5G0808	M8*1	M8*1	Zinc-nickel	5C0610	Ø6	M10*1	Color-plated	
5G0404	R1/4	R1/4	plated steel					
5G1010	M10*1	M10*1						
BANJO with	grease nipp	ole inlet asso	embly:					
			Part n	umber		Thread	М	
and the second s			31N	410		M10x1		
			31N	418		G1/8		

## Straight tube-to-tube connectors



## Extension fitting assembly



Material	В	А	Part number	Material	В	А	Part number
	R1/8	Ø6	5KM0602	Zinc plated	Ø4	Ø4	5D0404
	M10*1	Ø6	5KM0610		Ø6	Ø4	5D0406
	M8*1	Ø6	5KM0608		Ø6	Ø6	5D0606
Zinc-nickel	M6*1	Ø6	5KM0606		Ø8	Ø6	5D0608
plated	R1/8	Ø4	5KM0402		Ø8	Ø8	5D0808
	M10*1	Ø4	5KM0410				
	M8*1	Ø4	5KM0408				
	M6*1	Ø4	5KM0406				



## Ellbow Connector 45°



Part mumber	M1	M2	L	L1	L2	L3	L4	А	В	С
5EM0808	ZM8*1	M8*1	23	6.5	13	7	12	7	6	7
5EM0410	ZM10*1	M8*1	23	6.5	13	7	12	7	6	7
5EM1010	ZM10*1	M10*1	23	6.5	13	7	12	7	6	7
5EM0202	ZG1/8	ZG1/8	23	6.5	13	7	12	7	6	7
5EM0404	ZG1/4	ZG1/4	33	6.5	18	7	12	7	6	7

## Angle Connector 90°







Part mumber	M1	M2	L	L1	L2	L3	А	В	С	A1
9GM0808	ZM8*1	M8*1	23	8	13	6.5	6	8	12	12
9GM1008	ZM10*1	M8*1	23	8	13	6.5	6	8	12	12
9GM10	ZM10*1	M10*1	23	8	13	6.5	6	8	12	12
9GM10-Z	ZM10*1	M10*1	32	8	13	6.5	6	8	12	12
9GM0202	ZG1/8	ZG1/8	23	8	13	6.5	6	8	12	12
9GM0404	ZG1/4	ZG1/4	33	8	18	6.5	6	8	12	17
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## MP11 Taper Straight, Male 10Mpa

	D2 ØTubo
1	CH1
, =,	D1

Part mumber	OD	D1	D2	L1	L2
MP110418	Ø4	R1/8	9	7.5	18.5
MP1104M6	Ø4	M6*1.0	9	8	23
MP1104M8	Ø4	M8*1.0	9	8	20
MP1104M10	Ø4	M10*1.0	9	8	20
MP110618	Ø6	R1/8	12	7.5	21.5
MP1106M6	Ø6	M6*1.0	12	8	25.5
MP1106M8	Ø6	M8*1.0	12	8	25.5
MP1106M10	Ø6	M10*1.0	12	8	22

## HP11 Taper Straight, Male 25Mpa

Part mumber	OD	D1	D2	L1	L2
HP110418	Ø4	R1/8	9.5	7.5	21
HP1104M6	Ø4	M6*1.0	9.5	8	25
HP1104M8	Ø4	M8*1.0	9.5	8	25
HP1104M10	Ø4	M10*1.0	9.5	8	22.5
HP110618	Ø6	R1/8	11.5	7.5	24
HP1106M6	Ø6	M6*1.0	11.5	8	28
HP1106M8	Ø6	M8*1.0	11.5	8	28
HP1106M10	Ø6	M10*1.0	11.5	8	24.5



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## MP14 - Taper Elbow Fitting, Male 10Mpa

СН	- 13	3	ØTubo
			02
5			

Part mumber	OD	D1	D2	L1	L2
MP140418	Ø4	R1/8	9	7.5	15.5
MP1404M6	Ø4	M6*1.0	9	8	17
MP1404M8	Ø4	M8*1.0	9	8	17
MP1404M10	Ø4	M10*1.0	9	8	18
MP140618	Ø6	R1/8	12	7.5	15.5
MP1406M6	Ø6	M6*1.0	12	8	17
MP1406M8	Ø6	M8*1.0	12	8	17
MP1406M10	Ø6	M10*1.0	12	8	18

## HP14 - Taper Elbow Fitting, Male 25Mpa



Part mumber	OD	D1	D2	L1	L2
HP140418	Ø4	R1/8	9.5	7.5	17
HP1404M6	Ø4	M6*1.0	9.5	8	17
HP1404M8	Ø4	M8*1.0	9.5	8	17
HP1404M10	Ø4	M10*1.0	9.5	8	18
HP140618	Ø6	R1/8	11.5	7.5	20
HP1406M6	Ø6	M6*1.0	11.5	8	20
HP1406M8	Ø6	M8*1.0	11.5	8	20
HP1406M10	Ø6	M10*1.0	11.5	8	21

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## MP15 - Taper Elbow Fitting, Male, Rotatable 10 Mpa

		-	L3	BTubo
	4	-		D2
E EH	T			
	0	1		

Part mumber	OD	D1	D2	L1	L2
MP150418	Ø4	R1/8″	9	7.5	20
MP1504M6	Ø4	M6*1.0	9	8	20.5
MP1504M8	Ø4	M8*1.0	9	8	20.5
MP1504M10	Ø4	M10*1.0	9	8	20.5
MP150618	Ø6	R1/8″	12	7.5	20
MP1506M6	Ø6	M6*1.0	12	8	21.5
MP1506M8	Ø6	M8*1.0	12	8	21.5
MP1506M10	Ø6	M10*1.0	12	8	21.5

## HP18 - Taper Elbow Fitting, Male, Rotatable 25Mpa



Part mumber	OD	D1	D2	L1	L2
HP180418	Ø4	R1/8″	9.5	8.5	22
HP1804M6-1	Ø4	M6*0.75	9.5	6	22
HP1804M6	Ø4	M6*1	9.5	8	22
HP1804M8	Ø4	M8*1	9.5	8	22
HP1804M10	Ø4	M10*1	9.5	8	22
HP180618	Ø6	R1/8″	11.5	8.5	24
HP180614	Ø6	R1/4″	11.5	11	24
HP1806M6	Ø6	M6*1	11.5	8	24
HP1806M8	Ø6	M8*1	11.5	8	24
HP1806M10	Ø6	M10*1	11.5	8	24

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Hose coupling straight							
	Part mumber	А	В	С	D	Material	
	ZZ06	Ø6	60	30	M7*1		
B	ZZ06-1(Short)	Ø6	54.5	21.5	M7*1	Zinc-nickel	
	ZZ0610	Ø6	63	30	M10*1	plated	
i i i i	ZZ08	Ø8	63	30	M10*1		
Hose coupling bent							
В	Part mumber	А	В	С	D	Material	
	WZ06	Ø6	32	45	M7*1		
	WZ0610	Ø6	32	45	M10*1	Zinc-nickel	
	WZ06-1(Short)	Ø6	20	45	M7*1	plated	
	WZ08	Ø8	35	50	M10*1		
135°Hose coupling bent							
	Part mumber	OD	В	C	D	Material	
THE REAL PROPERTY IN	WZ13506	Ø6	30	36	M7*1	Zinc-nickel plated	
Threaded sleeve							
	Part mumber	OD	А	В	С	Material	
	WO06	Ø6	Ø11	28	M7*1	Zinc-nickel	
	WO08	Ø8	Ø14	28	M10*1	plated	
. All Junior						78	

### Inset filter:

	过 就 題 下 L	部器 : 180um : 45180	An.
55	38 <b>过渡署</b> 过渡稽度: 125um P/N:FL45125	¢5,20	Ø

Part number	Rate	Thread F	Material	
AL45180	180µm	M10*1	ΔĪ	
AL45125	125µm	M10*1	AL	

To order filters with other rate, please contact your sales manager.

Nut





Part mumber	Thread	TUBE O.D.	MPa	Part mumber	TUBE O.D.	MPa
NL-12	M12*1.5	Ø6		RL-06	Ø6	
NL-14	M14*1.5	Ø8	Light	RL-08	Ø8	Light series
NL-16	M16*1.5	Ø10	L	RL-10	Ø10	L
NL-18	M18*1.5	Ø12		RL-12	Ø12	

High-pressure flexible pipe	Nylon tubing	(BP in black; WP in white)

Part number	Outer diameter	Inside diameter	Part number	Outer diameter	Inside diameter
T-HP03	Ø6	Ø3	T-BP06	Ø6	Ø3
T-HP04	Ø8.6	Ø4	T-BP04	Ø4	Ø2.5
T-HP06	Ø11.2	Ø6.3	T-WP06	Ø6	Ø4
			T-WP04	Ø4	Ø2

Steel tubing

Spring coil





Part number	Outer diameter	Inside diameter	Part number	Ød	Suitable pipe outer diameter
T-CP04	Ø4	Ø2	THT04	4.5	4
T-CP06	Ø6	Ø4	THT06	6.5	6
T-CP08	Ø8	Ø6	THT08	11	9.3
T-CP10	Ø10	Ø8			

Flat hose plastic jacket







Part number	Ød	Suitabl di	e pipe outer ameter	Part number	Ød	Mounting hole
THL08-1	8		6	RC06	6	6.4mm
THL10-1	10		8.6	RC08	8	6.4mm
THL12-1	12		11.2	RC10	10	6.4mm
Cable tie				RC12	12	6.4mm
				RC14	14	6.4mm
			RC16	16	6.4mm	
	9	e-		RC18	18	6.4mm
Part number	Width	Lenoth	Marterial	RC20	20	6.4mm
	, i i i i i i i i i i i i i i i i i i i	Dengui	Warterfar	RC22	22	6.4mm
ZDCH5200	5	200		RC25	25	6.4mm
ZDCH5300	5	300	Nylon	RC28	28	6.4mm
ZDCH5500	5	500		RC30	30	6.4mm



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